



MADE IN ITALY

2 TWO YEAR WARRANTY



 **GenSet**
WELDER GENERATORS

from
SWP 



Founded in 1974, GenSet SpA is one of the largest manufacturers of engine driven welder-generators in the world. The production facilities are located near Pavia, Italy and cover an area of more than 35,000 square metres.

Research and development are the core elements of design excellence and GenSet constructs all the components required for the manufacture of its machines – thereby completing the entire production cycle in-house.

Quality System Certification standards are implemented throughout GenSet's activities from design to production and each model is thoroughly tested before delivery and comes with a two year warranty as standard.

All GenSet's products are Class H, IP 23, insulated and tested at 40°C ambient temperature at an altitude of 1000 metres.

From the workshop to the worksite GenSet provides the power to weld in all environments.



ARE YOU

Stage V

**READY TO MEET THE NEW
EMISSIONS STANDARDS?**

**2 TWO YEAR
WARRANTY**

**FULL MANUFACTURER
WARRANTY**

WARRANTY

CONDITIONS



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LT 7000 SSH-K
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Portable

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GEN-165PH

WELD BABY 180

Portable



Petrol Engine



Air Cooling



Manual Recoil



Engine Shut Down (Oil)



Auto Idle



Sockets



Permanent Magnet Alternator

FEATURES

- 165A welding process SMAW (stick) duty cycle (60% duty cycle @ 165A)
- Lightweight – weighs 35kg
- Welds up 4mm welding rods
- Smooth DC output with excellent arc strike
- Choice of two arc characteristics for cellulosic or low hydrogen welding rods
- 1 x 110V / 16A + 1 x 240V / 16A power DC outlets
- Low oil cut out
- Automatic idle device when no load connected

FIELDS OF APPLICATION



Railway Maintenance



Regular Maintenance Work

SPECIFICATIONS

DC WELDING

Duty Cycle @ 60%:	150A - 24V
Output Range:	40A - 165A
Open Circuit Voltage:	70V
Max Welding Rod:	3.25mm

DC GENERATOR - 50Hz

Type:	Synchronous, Permanent Magnets (PMG)
Single-Phase Power 1.0kVA:	230VDC
Single-Phase Power 0.5kVA:	110VDC

PETROL ENGINE - 4000 rpm

Type:	Honda GX200 - 1 cylinder - 5.1HP (3.8kWm) - 390cm³
Starting System:	Recoil
Cooling System:	Air
Fuel Tank Capacity:	3.1 litres
Fuel Consumption @ 75%:	1.8 litres/hour

COMPLIANCE DATA

Noise Level:	98 LWA
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	510mm
Width	440mm
Height	460mm
Dry Weight (No Fuel)	35kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
-	- 1	- 1

GEN-200DH

MPM 5/200 I-EL/H

Portable



FEATURES

- Welding with cellulosic electrode
- Stepless current adjustment
- Arc Force Control switch
- Remote control socket
- Low oil level cut out device
- Earth leakage circuit breaker
- Power output protection
- 1 x 16A / 230V single-phase EEC socket
- 1 x 16A / 110V single-phase EEC socket
- Voltmeter

FIELDS OF APPLICATION



SPECIFICATIONS

DC WELDING

Duty Cycle @ 35%:	200A - 28V
Duty Cycle @ 60%:	150A - 26V
Stepless Control (CC mode):	30A - 200A
Open Circuit Voltage:	70V
Max Welding Rod:	4mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Single-Phase Power:	2.0kVA - 110V
Single-Phase Power (max):	3.6kVA - 230V
Power Factor:	cos φ 0.8

PETROL ENGINE - 3000 rpm

Type:	Honda GX390 - 1 cylinder - 390cm³
Max Power:	11HP (8.2kW/m)
Starting System:	Manual
Cooling System:	Air
Fuel Tank Capacity	6.1 litres
Fuel Consumption @ 75%:	3.3 litres/hour

COMPLIANCE DATA

Noise Level:	96 LWA
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	720mm
Width	480mm
Height	515mm
Dry Weight (No Fuel)	96kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
-	- 1	- 1

GEN-180DY

MPM 5/180 I-D/AE-Y

Portable



- FEATURES
- Warning lights for:
 - Battery charger failure
 - Low oil pressure
 - 12V battery
 - Earth Leakage Circuit Breaker
 - Power output protection
 - 1 x 16A 110V single-phase EEC socket
 - 1 x 16A 230V single-phase EEC socket
 - Voltmeter
- FIELDS OF APPLICATION
-
- Regular Maintenance Work

SPECIFICATIONS

DC WELDING

Duty Cycle @ 35%:	170A - 27V
Duty Cycle @ 60%:	140A - 26A
Output Range:	40A - 170V
Open Circuit Voltage:	90V
Max Welding Rod:	4mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Single-Phase Power:	4.0kVA - 230V
Single-Phase Power:	2.0kVA - 110V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Yanmar L100V - 1 cylinder - 435cm³
Starting System:	Electric (12VDC)
Cooling System:	Air
Fuel Tank Capacity	5.5 litres
Fuel Consumption @ 75%:	1.45 litres/hour

COMPLIANCE DATA

Noise Level:	99 LWA (74dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	920mm
Width	460mm
Height	570mm
Dry Weight (No Fuel)	148kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
-	- 1	- 1

DIESEL WELDER GENERATOR

2 TWO YEAR WARRANTY

GEN-300IK MPM 8/300 I-K Static



Stage V



FEATURES

- Controller (DSE 3110) with digital display for full monitoring of generator parameters
- Fuel level gauge
- 1 x 16A, 400V three-phase EEC socket
- 1 x 32A, 230V single-phase EEC socket
- 1 x 32A 110V single-phase EEC socket
- Power output protection
- Earth Leakage Circuit Breaker
- Remote control socket
- Arc force control switch
- Automatic idle device when no load is connected
- 12V battery
- Central lifting eye
- Emergency stop button

FIELDS OF APPLICATION



Professional
Welding

SPECIFICATIONS

DC WELDING

Duty Cycle @ 35%:	300A - 32V
Duty Cycle @ 60%:	270A - 31V
Stepless Control:	30A - 300A
Open Circuit Voltage:	70V
Max Welding Rod:	6mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Three-Phase Power (max):	8.0kVA - 400V
Single-Phase Power (max):	2.7kVA - 230V
Single-Phase Power (max):	1.3kVA - 110V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Kubota D722 - 3 cylinders - 719cm ³
Max Power:	19.4HP (14.4kW/m)
Starting System:	Electric (12VDC)
Cooling System:	Water
Fuel Tank Capacity	30 litres
Fuel Consumption @ 75%:	3.3 litres/hour

COMPLIANCE DATA

Noise Level:	99 LWA (74dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	1360mm
Width	530mm
Height	870mm
Dry Weight (No Fuel)	345kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A 16A	32A 16A	32A 16A
- 1	1 -	1 -

GEN-300IY

MPM 9/310 I-Y

Static



Auto Idle

Ready for RC

Diesel Engine

Water Cooled

Electric Starter

12V Battery

Hours Meter

Arc Control

Fuel Gauge Level

Asynchronous Alternator

Engine Protection

CC/CV Welding Mode

Welding Current Electric Regulation

Emergency Stop Button

Sockets

- FEATURES
- Controller (DSE 3110) with digital display for full monitoring of generator parameters
 - Fuel level gauge
 - 1 x 16A, 400V three-phase EEC socket
 - 1 x 32A, 230V single-phase EEC socket
 - 1 x 32A 110V single-phase EEC socket
 - Power output protection
 - Earth Leakage Circuit Breaker
 - Remote control socket
 - Arc force control switch
 - Automatic idle device when no load is connected
 - 12V battery
 - Central lifting eye
 - Emergency stop button

FIELDS OF APPLICATION

Professional Welding

SPECIFICATIONS

DC WELDING

Current regulation	Electronic
Duty Cycle @ 35%:	300A - 32V
Duty Cycle @ 60%:	270A - 31V
Stepless Control:	30A - 300A
Open Circuit Voltage:	70V
Max Welding Rod:	6mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Three-Phase Power (max):	8.0kVA - 400V
Single-Phase Power (max):	2.7kVA - 230V
Single-Phase Power (max):	1.3kVA - 110V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Yanmar 3TNM72 - 3 cylinders - 904cm³
Max Power:	19.4HP (14.4kW/m)
Starting System:	Electric (12VDC)
Cooling System:	Water
Fuel Tank Capacity	50 litres
Fuel Consumption @ 75%:	5.1 litres/hour

COMPLIANCE DATA

Noise Level:	99 LWA (74dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	1360mm
Width	530mm
Height	870mm
Dry Weight (No Fuel)	385kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A 16A	32A 16A	32A 16A
- 1	1 -	1 -

DIESEL WELDER GENERATOR

2 TWO YEAR WARRANTY

GEN-300DY MPM 9/310 SS-Y Static



Stage V



FEATURES

- Auto engine protection shutdown system with warning lights for: battery charger failure, low fuel level, low oil pressure & high water temperature
- Arc Force Control switch
- Remote control socket
- Automatic idle device when no load is connected
- 1 x 16 A 400 V three-phase EEC socket
- 1 x 32 A 230 V single-phase EEC socket
- 1 x 32 A 230 V
- Earth Leakage Circuit Breaker
- Power output protection
- 12V battery
- Fuel level gauge
- Hourmeter
- Voltmeter
- Emergency stop button
- Engine oil drain pipe
- Bunded base to retain all liquids
- Central lifting eye

FIELDS OF APPLICATION



Professional
Welding

SPECIFICATIONS

DC WELDING

Current regulation	Electronic
Duty Cycle @ 35%:	300A - 32V
Duty Cycle @ 60%:	270A - 31V
Stepless Control (CC mode):	30A - 300A
Open Circuit Voltage:	70V
Max Welding Rod:	6mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Three-Phase Power (standby):	8.0kVA - 400V
Single-Phase Power (standby):	2.7kVA - 230V
Single-Phase Power (standby):	1.3kVA - 110V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Yanmar 3TNM72 - 3 cylinders - 904cm ³
Max Power:	19.4HP (14.4kW/m)
Starting System:	Electric (12VDC)
Cooling System:	Water
Fuel Tank Capacity	50 litres
Fuel Consumption @ 75%:	5.1 litres/hour

COMPLIANCE DATA

Noise Level:	92 LWA
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	1530mm
Width	683mm
Height	1142mm
Dry Weight (No Fuel)	475kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A 16A	32A 16A	32A 16A
- 1	1 -	1 -

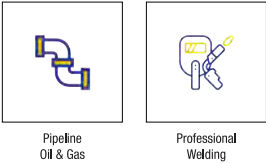
GEN-400DK
MPM 15/400 I-K CC/CV
Static



FEATURES

- Welding processes: SMAW / MIG
- Arc Force Control switch
- Remote control socket
- Controller with digital display for full monitoring of generator parameters:
 - Generator Voltage
 - Battery Voltage
 - Frequency
 - Hourmeter
- Auto engine protection shutdown system with warning lights for:
 - Fail To Start
 - Low Oil Pressure
 - High Coolant Temperature
 - Low Fuel Level
 - Over/under Voltage
 - Over/under Frequency Fuel Level Gauge
- Starting Battery
- Emergency stop button
- Fuel level gauge
- Automatic idle device when no load is connected
- 1 x 32A 400V three-phase EEC socket
- 1 x 32A 230V single-phase EEC socket
- 1 x 32A 110V single-phase EEC socket
- Earth Leakage Circuit Breaker
- Power output protection
- Engine oil drain pipe
- Central lifting hook
- Forklift-ready base

FIELDS OF APPLICATION



SPECIFICATIONS

DC WELDING

Duty Cycle @ 35%:	370A - 35V
Duty Cycle @ 40%:	400A - 29V
Duty Cycle @ 60%:	350A - 34A
Stepless Control (CC mode):	30A - 400A
Open Circuit Voltage:	70V
Max Welding Rod:	6mm

AC GENERATOR - 50Hz

Type:	Asynchronous, Self-Excited & Self-Protected
Three-Phase Power (standby):	15.0kVA - 400V
Three-Phase Power (prime):	13.5kVA - 400V
Single-Phase Power (max):	5.0kVA - 230V
Single-Phase Power (max):	2.4kVA - 110V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Kubota D1105-E - 3 cylinders - 1123cm ³
Max Power:	24.6HP (18.1kW/m)
Starting System:	Electric (12VDC)
Cooling System:	Water
Fuel Tank Capacity	38 litres
Fuel Consumption @ 75%:	4.9 litres/hour

COMPLIANCE DATA

Noise Level:	98 LWA (73dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	1590mm
Width	730mm
Height	920mm
Dry Weight (No Fuel)	450kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
1	1 -	1 -

GEN-5000Y-LT

LT 5000 Y

Silent



FEATURES

- Control panel with: hour meter, Earth Leakage Circuit Breaker (ELCB) & lamps switch
- Auto engine protection shutdown system in case of: low oil pressure, battery charger failure
- 230V - 16A EEC single-phase socket protected by circuit breaker
- Warning lights for: low oil pressure, battery charger failure voltage ON
- 12V battery
- Emergency stop button
- Fuel level gauge
- 3 stabilisers
- Two-wheels site tow undercarriage (GRT2W)
- Noise Directive: 2000/14/EC
- 8m lighting tower (340° rotation) with
 - 4 x 150 W LED lamps – 110.000 lm (Illuminated area: 3400psm)
 - Manual lifting

OPTIONS

- Versions with different voltages
- 60Hz version
- 100/360 W LED lamps
- Floodlight with halogen lamps

FIELDS OF APPLICATION

Civil Protection

Night-time Maintenance

Quick Response Service

SPECIFICATIONS

AC GENERATOR - 50Hz

Type:	Synchronous
Single-Phase Power (standby):	4.0kVA - 230V
Single-Phase Power (standby):	3.6kVA - 230V
Power Factor:	cos φ 0.8

DIESEL ENGINE - 3000 rpm

Type:	Yanmar L70V - 1 cylinder - 320cm³
Max Power:	6.0HP (4.5kW/m)
Starting System:	Electric (12VDC)
Cooling System:	Air
Fuel Tank Capacity	100 litres
Fuel Consumption @ 75%:	1.0 litres/hour

COMPLIANCE DATA

Noise Level:	95 LWA (70dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23

DIMENSIONS

Length	2548mm
Width	1520mm
Height	2488mm
Maximum Length	2548mm
Maximum Width	2604mm
Maximum Height	9040mm
Dry Weight (No Fuel)	500kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
-	- 1	- -

GEN-7000DK-LT

LT 7000 SSH-K

Super Silent



FEATURES

- Control panel with:
 - Hour meter
 - Fuel level gauge
 - Lamps switch
- Auto engine protection shutdown system in case of:
 - Low oil pressure
 - Low fuel
 - Battery charger failure
- 12V built-in battery
- 48V battery for lamps:
 - Type: Lithium Li-NMC
 - Power: 7.2kW
 - 48 Nominal Volts
 - 148 Amp
- Emergency stop button
- 5 stabilisers
- Two-wheels site tow undercarriage (GRT2W)
- 8 mt lighting tower (340° rotation) with manual lifting
- Bunded tank
- Fork lift pockets
- Lifting eyes
- Engine oil drain pipe
- Forklift-ready base

OPTIONS

- Hydraulic lifting
- Engine heater
- Dusk sensor

FIELDS OF APPLICATION

Civil Protection

Night-time Maintenance

Quick Response Service

SPECIFICATIONS

AC GENERATOR - 50Hz

Type:	Permanent Magnets
Three-Phase Power :	48V

DIESEL ENGINE - 3000 rpm

Type:	Kubota Z482 - 2 cylinders - 479cm³
Max Power:	11.1HP (8.3kW/m) @ 3000rpm
Starting System:	Electric (12VDC)
Cooling System:	Water
Fuel Tank Capacity	100 litres
Fuel Consumption @ 80%:	2.6 litres/hour

COMPLIANCE DATA

Noise Level:	92 LWA (67dB @ 7m)
Insulation Class:	H
Ambient Temperature:	40°C
Altitude:	1000m
Mechanical Protection:	IP23
Wind Resistance:	80km/h
Medium Consumption per Light/Hours:	0.28 l/h (4 x 150W) - 0.55 l/h (4 x 300W)
Battery Recharging Time:	1h 40 l/h (4 x 150W) - 1h 55 l/h (4 x 300W)
Battery Running Time:	12h 40 l/h (4 x 150W) - 6h l/h (4 x 300W)
Total Running Time (@100%)	350h (4 x 150W) - 190 (4 x 300W)

DIMENSIONS

Length	2135mm
Width	1650mm
Height	2700mm
Maximum Length	2135mm
Maximum Width	2740mm
Maximum Height	9250mm
Dry Weight (No Fuel)	875kg

SOCKET CONFIGURATION

3ph (400v)	3ph (400v)	1ph (100v)
32A	32A 16A	32A 16A
-	- 1	- -

CE030755
SITE FEEDER FOR GENERATOR
Portable



FEATURES

- Lightweight Compact Site Feeder
- Solid/Cored Wire (0.6-2.4mm)
- Full User Controls
- 4 Roll Feed Motor (0.5-20m/min)
- Wire Speed Controls
- 4T/2T Trigger Functions
- Burn Back
- Run Speed Control
- Voltage Control (on request)

INTERCONNECTION AND PLUGS

- 5m Interconnection Lead - CE010935
- 10m Interconnection Lead - CE010940
- 20m Interconnection Lead - CE020894
- Cable Clamp - GEN-6068
- 4 Pin Wire Feed Plug - GEN-8741
- 3 Pin Remote Plug - GEN-6051

LOWER ROLLERS

- Steel 0.6/0.8mm - CE458903
- Steel 0.8/1.0mm - CE458905
- Steel 1.0/1.2mm - CE458915
- Steel 1.2/1.6mm - CE458925
- Aluminium 0.8/1.0mm - CE458968*
- Aluminium 1.0/1.2mm - CE458970*
- Aluminium 1.2/1.6mm - CE458975*
- Cored Wire 1.0/1.2mm - CE458950
- Cored Wire 1.2/1.6mm - CE458955

*2 required

UPPER ROLLERS

- Steel 0.6/0.8mm - CE458902
- Steel 0.8/1.0mm - CE458902
- Steel 1.0/1.2mm - CE458902
- Steel 1.2/1.6mm - CE458902
- Cored Wire 1.0/1.2mm - CE458902
- Cored Wire 1.2/1.6mm - CE458902

SPECIFICATIONS

Input Voltage:	48V
Rated Frequency:	50/60Hz
Power Output:	100W
N° Rollers:	4
Rated Wire Feeding Speed:	0,5 ÷ 20m/min
Compatible wire types:	Carbon Steel Stainless Steel Aluminium Magnesium Aluminium Silicon Basic and Rutile Cored Wires
Spool Diameter:	300ømm
Spool Weight:	15kg
Protection Gas:	Carbon Dioxide Pure Argon Argon-Carbon Dioxide-Oxygen Argon and Carbon Dioxide Blends
Duty Cycle @ 60%:	600A
Duty Cycle @ 100%:	460A
Standards:	IEC 60974-5 C €
Insulation Class:	F
Protection Class:	IP 23

DIMENSIONS

Length	540mm
Width	235mm
Height	485mm
Weight	14kg

WELDER GENERATOR ACCESSORIES

Two Wheels Site Tow Trailer



Part No.	Description
GEN-001	For GEN-300DY MPM 9/310 SS-Y
GEN-001A	For GEN-300IK MPM 8/300 I-K & 300IY MPM 9/310 I-Y
GEN-001B	For GEN-400DK MPM 15/400 I-K CC/CV

Wheelbarrow Type Trolley



Part No.	Description
GEN-003	For GEN-180DY MPM 5/180 I-D/AE-Y
GEN-003A	For GEN-200DH MPM 5/200 I-EL/H
GEN-003B	For GEN-300DY MPM 9/310 SS-Y*

Two Wheels Road Tow Trailer



Part No.	Description
GEN-002	For GEN-300DY & GEN-400DK (750kg Unbroken)

Remote Control Kit



Part No.	Description
GEN-005	20m Cable c/w Plug

Croc Earth Clamp & Cable Set



Part No.	Description	Coil
EC52SD	200amp Earth Clamp Croc c/w 10-25 Dinse (25mm Cable)	5m
EC52LD	200amp Earth Clamp Croc c/w 35-50 Dinse (25mm Cable)	5m
EC54LD	400amp Earth Clamp Croc c/w 35-50 Dinse (50mm Cable)	5m

Special builds available on request

Electrode Holder & Cable Set



Part No.	Description	Coil
EH52SD	200amp Electrode Holder c/w 10-25 Dinse (25mm Cable)	5m
EH52LD	200amp Electrode Holder c/w 10-25 Dinse (25mm Cable)	5m
EH54LD	400amp Electrode Holder c/w 10-25 Dinse (50mm Cable)	5m

Special builds available on request

*Product image is for illustrative purposes only and may differ from the actual product



We Make **Power** Possible
Petrol • Diesel • Hybrid

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